

PART NAME: KNOB SCALE: 1:1 DATE: 11/25/97 DR. BY HD

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DESIGNERS & MANUFACTURERS
OF KNOBS, HANDLES, CASES &
CUSTOM PLASTIC COMPONENTS

P/N 3087AC

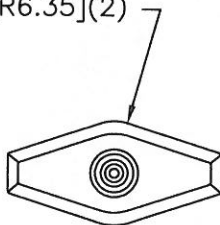
M^{NO.} # 24 (PRESS 751)

CAVITY	3087
CORE	3087
CAVITY PLUG	3087
BUSHING	3087-L
PIN	3087-L1
INSERT	I2094

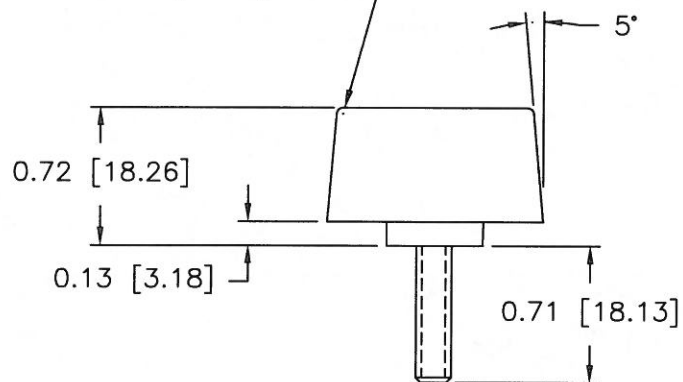
ROTARY SET-UP

M ^{NO.} # 117	
CAVITY	3087 (B CAV. BLOCK)
CORE	3087 (B CORE BLOCK)
TOP PIN	3087
SLEEVE	3087-G
BOTTOM PIN	3087AG
INSERT	I2094

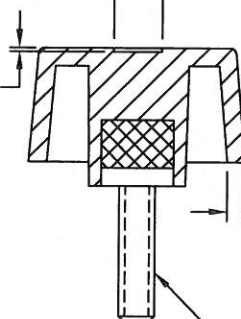
R0.25 [R6.35](2)



R0.03 [R0.79] TYP.



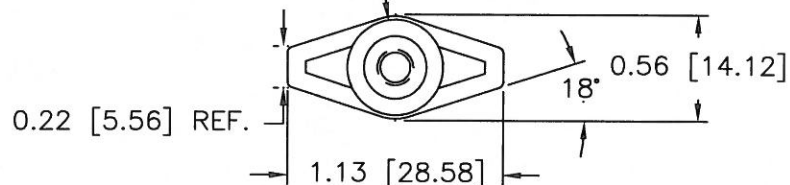
0.02 [0.51] ϕ 0.25 [6.41]



0.09 [2.38] TYPICAL
WALL THICKNESS

M5 X 0.8 X 18MM (0.709)
LG.-6G FIT, I2094,
STEEL, ZINC PLATED

ϕ 0.50 [ϕ 12.70]



(B)

MATERIAL: NYLON 6/6 (ZY2), (ZY6)
OR ENGINEERING APPROVED EQUIVALENT

COLOR: BLACK

(A)

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING				
DECIMALS: X.XXX $\pm$.005 X.XX $\pm$.015	MM: X.XX $\pm$ 0.15MM X.X $\pm$ 0.4MM	B	WAS CLC, ADDED ZY6	JAM	6/25/12
FRACTIONS $\pm$ 1/64	ANG. $\pm$ 1°	A	ADDED MAT. CODE	DS	1/8/07
		-	CORRECTED TOOLING BOX AND PART APPEARANCE	TS	6/26/02
CHANGES					